

# SERIE ROCK 360/6 TP

#### **DIMENSIONS:**

Depth: 850 mm

Lenght: 650 mm

Height 2100mm

#### **WEIGHT:**

kg 250

## **POWER:**

360 KVA total

## **CHANNEL NR.:**

n. 6 independent outputs



#### MAIN TECHNICAL CHARACTERISTICS:

- N. 6 independent channels
- N. 3 heating elements for each output, fixed tension 400V
- Total power 360 KVA
- Power for each output 60 KVA
- automatic regulation of heat treatment cycle temperature
- Power supply 400V three phase 50Hz
- N. 18 ammeters 100A
- n.6 magneto-thermic switches 100A for the protection against possible short-circuits
- n.6 300Ma differential switches for the protection against possible ground leakage
- N.6 temperature PID regulator with the following characteristics:
- / Mode selection; manual/automatic
- ✓ range o ÷ 1200°C
- ✓ Visualised band alarm with external alarm relè
- ✓ Band alarm exclusion
- ✓ Room temperature compensation
- ✓ Linear interpolation of thermocouple
- Emergency button
- Positive security circuit
- Acoustic alarm
- Cooling by forced ventilation
- Painted steel structure





[Recorder mod. Shinko HR-700]

## **TEMPERATURE RECORDER**

Microprocessor temperature recorder, range 0 ÷ 1000°C, Ni/Cr-Ni/Al "K" type thermocouples, flowing of diagram paper 20 mm/h, n. 6 plotting points, width of scale 100 mm.

- Inputs, paper speed and scale range programmable
- precision  $\pm$  0,3% of the scale range  $\pm$  1 digit
- dimensions 144 x 144 mm



[Programmer mod. DP2]

## **PROGRAMMING UNIT "DP2"**

Microprocessor heat treatment cycle programmer in manual/automatic mode which can programme and display the following functions:

- set points
- holding times
- heating and cooling rates
- absorbed current
- alarms
- measured temperature
- possibility to choose among n.6 languages (Italian, English, French, German, Spanish and Portuguese)
- backlighted digital display
- touch key panel IP55 (with 16 keys) to set the heat treatment cycle parameters
- possibility to record n.6 heat cycles



## **KIT CABLE**

## POWER CABLES WITH BOX



*Nr.* 6 three phase cables with box L=10m

## HEATING ELEMENTS CONNECTING CABLES



ner alte temperature

Nr. 18 two-way heating element connecting cables L=3m

## THERMOCOUPLE EXTENSION CABLES



Nr. 6 extension cables for thermocouple "KX"

**Contacts**:

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